



Sanding up to 1120 mm possible in 2 passes



22-44 Plus shown with infeed and outfeed table set and open stand



Quick and simple system to fix the abrasive strips

22-44 Plus – Drum sander

- 127 x 560 mm extruded aluminium drum, self-cooling and balanced, makes it possible to sand even larger surfaces
- Infinitely variable feed rates ranging from 0–3 m/min and a drum speed of 1400 rpm guarantee maximum sanding results
- Sanding drum is easily adjustable parallel to the table
- 100 mm dust port for efficient dust collection
- Drum ball bearings are sealed and permanently lubricated

Standard equipment

- Conveyor belt with 100 grit surface
- 80 grit abrasive strip
- One box of abrasive strips
- Operating tools
- Cleaning stick

Accessories

Stock number	Description
98-2202	Infeed and outfeed table set
60-0322-P	Conveyor belt 100 G
609004	Open stand
98-0130	Mobile base for 609004
609005	Closed stand with mobile base
60-0505	Abrasive strip cleaning stick
Abrasive strips see page 38.	

Stock number 230 V	649004 KM
Model:	22-44 Plus
Sanding capacity:	
Max. width:	560 (1120) mm
Min. length:	60 mm
Max. thickness:	100 mm
Min. thickness:	0.8 mm
Drum:	Ø 127 x 560 mm extruded aluminium
Infinitely variable feed:	0–3 m/min
Speed:	1400 rpm
Dust port:	100 mm
Motor power output:	1.75 HP/S ₁ 100%
Motor power input:	3.1 HP/S ₆ 40%
Weight:	115 kg